

REF	BASIC COLOUR	PART NO	SPEC. NO	DESCRIPTION	Nº OF COATS	REF	BASIC COLOUR	PART NO	SPEC. NO	DESCRIPTION	Nº OF COATS	REF	BASIC COLOUR	PART NO	SPEC. NO	DESCRIPTION	Nº OF COATS
2	MAIL RED	BP11935 Z.2422 Z.2423 BP12332 BP12333 BP11201	P203 P219 P206 P206 P206 P208	AIR DRYING PRIMER UNDERCOAT FLESH COLOUR MAIL RED GLAZE SYNTHETIC RED UNDERCOAT SYNTHETIC MAIL RED FINISH ENAMEL SYNTHETIC VARNISH	1 1 2 2 2 2	22	HARD GLOSS WHITE	BP11058		HARD GLOSS WHITE	2	42	RF PUTTY CREAM STOVE EN	BP12393 BP12326	P206 P206	BUFF ZINC CHROMATE STOVING PRIMER RF PUTTY CREAM STOVING ENAMEL	1 2
3	CHISWICK CREAM	BP11935 BP11947 BP11940	P203 P218 P217	AIR DRYING PRIMER UNDERCOAT CREAM UNDERCOAT & ENAMEL MIXTURE SYNTHETIC CREAM ENAMEL	1 1 1	23	LINCOLN GREEN	BP11935 BP11034.A BP11034.B BP11201	P203 P203 P203 P208	AIR DRYING PRIMER UNDERCOAT LINCOLN GREEN LINCOLN GREEN SYNTHETIC VARNISH	1 1 1 2	43	PALE LINCOLN GREEN	BP11944		SYNTHETIC PALE LINCOLN GREEN EN	1
4	RED STOVING ENAMEL	BP12393 BP11063	P206 P207	BUFF ZINC CHROMATE STOVING PRIMER RED STOVING ENAMEL	1 2	24	LINCOLN GREEN STOVE EN	BP12393 BP11064	P206 P207	BUFF ZINC CHROMATE STOVING PRIMER LINCOLN GREEN STOVE ENAMEL	1 2	44	RF GREY	BP11935 BP12338 BP12339	P203 P203 P203	AIR DRYING PRIMER SYNTHETIC GREY UNDERCOAT SYNTHETIC GREY FINISHING ENAMEL	1 1 2
5	BLACK SYNTHETIC ENAMEL	BP12393 BP11051	P206 P215	BUFF ZINC CHROMATE STOVING PRIMER SYNTHETIC BLACK ENAMEL	1 1	25	GREY	Z.2427 BP11055		UNDERCOAT GREY SYNTHETIC GREY ENAMEL	1 2	45	MAIL RED	BP11935 Z.2422 Z.2423	P203 P219 P220	AIR DRYING PRIMER UNDERCOAT FLESH COLOUR MAIL RED GLAZE	1 1 2
6	BLACK STOVING ENAMEL	BP12393 BP11066	P206 P207	BUFF ZINC CHROMATE STOVING PRIMER BLACK STOVING ENAMEL	1 2	26	LINCOLN GREEN	BP11034.A BP11034.B BP11201	P203 P203 P208	UNDERCOAT LINCOLN GREEN LINCOLN GREEN SYNTHETIC VARNISH	1 1 1	46	ALUMINIUM	BP11935 BP11938		AIR DRYING PRIMER ALUMINIUM VARNISH PAINT	1 2
7	CHASSIS BLACK	BP11935 Z.2023	P203 P230	AIR DRYING PRIMER CHASSIS BLACK CHASSIS BLACK & VARNISH MIXTURE	1 1 1	27	MAIL RED	Z.2423	P220	MAIL RED MAIL RED & VARNISH MIXTURE	1 1	47	RF PUTTY CREAM	BP12320 BP12321 BP12342		UNDERCOAT PALE CREAM MATT PUTTY CREAM PUTTY CREAM SYNTHETIC ENAMEL	1 1 1
8	INDIAN RED	BP11935 Z.2026	P203 P223	AIR DRYING PRIMER INDIAN RED	1 1	28	CREAM (LINE)	BP11947 BP11940	P218 P217	UNDERCOAT CREAM SYNTHETIC CREAM ENAMEL	1 1	48	STOVING MATT BLACK	BP12393 BP11072		BUFF ZINC CHROMATE STOVING PRIMER STOVING MATT BLACK	1 1
9	1946 BROWN	BP11935 BP12301	P203 P203	AIR DRYING PRIMER 1946 BROWN ENAMEL	1 2	29	MAIL RED	Z.2423	P220	MAIL RED	1	49	PALE LINCOLN GREEN	BP11935 BP11945 BP11944 BP11201	P203 P203 P203 P208	AIR DRYING PRIMER UNDERCOAT PALE LINCOLN GREEN SYNTHETIC PALE LINCOLN GREEN EN SYNTHETIC VARNISH	1 1 1 2
10	DARK FLOOR BROWN	BP11935 BP11022	P203 P227	AIR DRYING PRIMER DARK FLOOR BROWN	1 2	30	IVORY ENAMEL	Z.2093.C Z.2093.B BP12307	P204 P204 P204	UNDERCOAT WHITE PRIMER UNDERCOAT & ENAMEL MIXTURE IVORY ENAMEL	1 1 1	50	PALE LINCOLN GREEN EN	BP12393 BP12344		BUFF ZINC CHROMATE STOVING PRIMER PALE LINCOLN GREEN STOVING ENAMEL	1 2
11	SOLIGNUM	Z.3322	P201	SOLIGNUM PRESERVATIVE - STAIN GRADE 197A	2	31	IVORY STOVE ENAMEL	BP12393 BP12311	P206 P206	BUFF ZINC CHROMATE STOVING PRIMER IVORY STOVING ENAMEL	1 2	51	RED STOVING ENAMEL	BP12393 BP11063	P206 P207	BUFF ZINC CHROMATE STOVING PRIMER RED STOVING ENAMEL	1 1
12	MATT BLACK	BP11935 BP11111	P203 P226	AIR DRYING PRIMER MATT BLACK	1 1	32	RF MIDDLE GREEN	BP11935 BP12306.A BP12306.B BP12335 BP12337 BP11201	P203 P203 P203 P203 P203 P208	AIR DRYING PRIMER RF MIDDLE GREEN UNDERCOAT RF MIDDLE GREEN GLAZE SYNTHETIC MIDDLE GREEN UNDERCOAT SYNTHETIC MIDDLE GREEN FINISH ENAMEL SYNTHETIC VARNISH	1 1 2 1 2 2	52	CHISWICK CREAM STOVING ENAMEL	BP12393 BP12352	P206 P206	BUFF ZINC CHROMATE STOVING PRIMER CHISWICK CREAM STOVING ENAMEL	1 2
13	BROKEN WHITE ENAMEL	Z.2093.C Z.2093.B BP11033 BP11033	P204 P204 P228 P228	UNDERCOAT WHITE PRIMER UNDERCOAT & ENAMEL MIXTURE BROKEN WHITE ENAMEL	1 1 1 1	33	RF DARK GREEN	BP11935 BP12312A BP12312B BP12335 BP12337 BP11201	P203 P203 P203 P203 P203 P208	AIR DRYING PRIMER RF DARK GREEN UNDERCOAT RF DARK GREEN GLAZE SYNTHETIC DARK GREEN UNDERCOAT SYNTHETIC DARK GREEN FINISH ENAMEL SYNTHETIC VARNISH	1 1 2 1 2 2	53	MAIL RED	Z.2422 Z.2423 BP11201	P219 P220 P208	UNDERCOAT FLESH COLOUR MAIL RED GLAZE SYNTHETIC VARNISH	1 1 1
14	RUSSET YELLOW ENAMEL	BP11935 BP11085	P203 P203	AIR DRYING PRIMER RUSSET YELLOW ENAMEL	1 2	34	RF DARK GREEN STOVE EN	BP12393 BP12325	P206 P206	BUFF ZINC CHROMATE STOVING PRIMER RF DARK GREEN STOVING ENAMEL	1 2	54	ALUMINIUM	BP12393 BP12346 BP12347		BUFF ZINC CHROMATE STOVING PRIMER STOVING ALUMINIUM PAINT STOVING VARNISH	1 1 1
15	BROKEN WHITE STOVE EN	BP12393 BP11067	P206 P207	BUFF ZINC CHROMATE STOVING PRIMER BROKEN WHITE STOVING ENAMEL	1 2	35	RF MID-GREEN STOVING EN	BP12393 BP12328	P206 P206	BUFF ZINC CHROMATE STOVING PRIMER RF MID-GREEN STOVING ENAMEL	1 2	55	RF MIDDLE GREEN	BP12306.B		RF MIDDLE GREEN	1
16	RUSSET YELLOW STOVE EN	BP12393 BP11088	P206 P207	BUFF ZINC CHROMATE STOVING PRIMER RUSSET YELLOW STOVING ENAMEL	1 2	36	RF MIDDLE GREEN	BP11935 BP12306.A BP12306.B	P203 P203 P203	AIR DRYING PRIMER UNDERCOAT RF MID-GREEN RF MIDDLE GREEN	1 1 1	56	RF MIDDLE GREEN	BP11935 BP12306.B	P203 P203	AIR DRYING PRIMER RF MIDDLE GREEN	1 1
17	BLACK SYNTHETIC ENAMEL	BP11051	P215	SYNTHETIC BLACK ENAMEL	1	37	RF MIDDLE GREEN	BP12306.A BP12306.B BP11201	P203 P203 P208	UNDERCOAT RF MID-GREEN RF MIDDLE GREEN SYNTHETIC VARNISH	1 1 1	57	BLACK SYNTHETIC ENAM	BP12393 BP11051	P206 P215	BUFF ZINC CHROMATE STOVING PRIMER SYNTHETIC BLACK ENAMEL	1 2
18	DARK GREEN STOVE ENAMEL	BP12393 BP11069	P206 P207	BUFF ZINC CHROMATE STOVING PRIMER DARK GREEN STOVING ENAMEL	1 2	38	RF PALE CREAM	BP12320 BP12320 BP12319		UNDERCOAT PALE CREAM UNDERCOAT & ENAMEL MIXTURE PALE CREAM ENAMEL	1 1 2	58	DARK GREEN	BP11935 BP12303	P203 P203	AIR DRYING PRIMER DARK GREEN ENAMEL	1 2
19	DESTA WHITE	BP11972	P229	NON YELLOWING WHITE	2	39	RF PALE CREAM STOVE EN	BP12393 BP12330	P206 P206	BUFF ZINC CHROMATE STOVING PRIMER PALE CREAM STOVING ENAMEL	1 2	59	LINCOLN GREEN	BP11935 BP11034.A BP11034.B BP11201	P203 P203 P203 P208	AIR DRYING PRIMER UNDERCOAT LINCOLN GREEN LINCOLN GREEN GLAZE LINCOLN GREEN	1 1 1 2
20	BROWN STOVE ENAMEL	BP12393 BP11970	P206 P207	BUFF ZINC CHROMATE STOVING PRIMER 1946 BROWN STOVING ENAMEL	1 2	40	RF OLIVE GREEN STOVE EN	BP12393 BP12325	P206 P206	BUFF ZINC CHROMATE STOVING PRIMER RF OLIVE GREEN STOVING ENAMEL	1 2	60	LINCOLN GREEN	BP11034.B BP11051		LINCOLN GREEN BLACK SYNTHETIC ENAMEL	1 1
21	STOVING MATT BLACK	BP12393 BP11084	P206 P207	BUFF ZINC CHROMATE STOVING PRIMER STOVING MATT BLACK	1 2	41	RF OLIVE GREEN	BP11935 BP12322	P203 P203	AIR DRYING PRIMER RF OLIVE GREEN	1 2	61	LINCOLN GREEN	BP11935 BP11034.B	P203 P203	AIR DRYING PRIMER LINCOLN GREEN	1 1
62	INDIAN RED STOVING EN	BP12393 BP12383	P206 P207	BUFF ZINC CHROMATE STOVING PRIMER INDIAN RED STOVING ENAMEL	1 1	63	BEA GREY ENAMEL	BP12369 BP12399 BP12398 BP12369 BP11051	P206 P206 P206 P206 P215	BUFF AIR DRYING CHROMATE PRIMER UNDERCOAT FOR BEA GREY ENAMEL BEA GREY ENAMEL (COLOUR BS 9.10) BUFF AIR DRYING CHROMATE PRIMER SYNTHETIC BLACK ENAMEL	1 1 2 1 2	64	BEA WHITE ENAMEL	BP12369 BP12702 BP12701		BUFF AIR DRYING CHROMATE PRIMER UNDERCOAT FOR BEA WHITE ENAMEL BEA WHITE ENAMEL (FINCH-JOHNSON) UNDERCOAT FOR BEA GREY ENAMEL	1 1 2
						65	BLACK SYNTHETIC ENAMEL	BP12369 BP11051	P215 P215	SYNTHETIC BLACK ENAMEL	2	66	BEA GREY ENAMEL	BP12399 BP12398		UNDERCOAT FOR BEA GREY ENAMEL BEA GREY ENAMEL COLOUR BS 9.10	1
						67	1961 PALE GREEN (ALDENHAM)	17412-422 17436-231 17438-007		AIR DRYING PRIMER - 1961 PALE GREEN SEMI-GLOSS ENAMEL SYNTHETIC VARNISH	1 1 2						

IN THOSE CASES WHERE ASSEMBLIES OF DETAILS HAVE ALREADY RECEIVED SUFFICIENT COATS OF PRIMER UNDER THEIR APPROPRIATE PROTECTIVE TREATMENT THE ADDITIONAL PRIMING COAT CALLED UP IN THE SCHEDULE OF BASIC COLOURS MAY BE OMITTED.

STOVING ENAMELS & STOVING PRIMERS INCLUDED IN THE SCHEDULE OF BASIC COLOURS ARE INCORPORATED IN THE APPROPRIATE PROTECTIVE TREATMENT OF THE PARTS CONCERNED.

WHERE UNDERCOAT & ENAMEL MIXTURE IS CALLED UP THIS MUST COMPRISE 50% UNDERCOAT & 50% ENAMEL.

RT	TYPE	ASS'D ON	TYPE	ASS'D ON	TYPE	ASS'D ON
ISSUE NO	1	8	1	10	1	10
MOD NO	210	416	210	416	210	416
DATE	30-3-61	6-5-19	6-5-19	6-5-19	6-5-19	6-5-19
DRAWN	W. H. G. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)
CHECKED	W. H. G. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)
PASSED	W. H. G. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)
ISSUE NO	1	8	1	10	1	10
MOD NO	210	416	210	416	210	416
DATE	30-3-61	6-5-19	6-5-19	6-5-19	6-5-19	6-5-19
DRAWN	W. H. G. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)
CHECKED	W. H. G. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)
PASSED	W. H. G. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)	K. V. S. (A. H. 2)

DEPARTMENT OF THE CHIEF MECHANICAL ENGINEER (ROAD SERVICES)
L. F. E. CHISWICK WORKS LONDON W.4

PROCESS SPECIFICATION
TITLE
PART NO
COLOUR REFERENCE
No CHART
RT 051 S