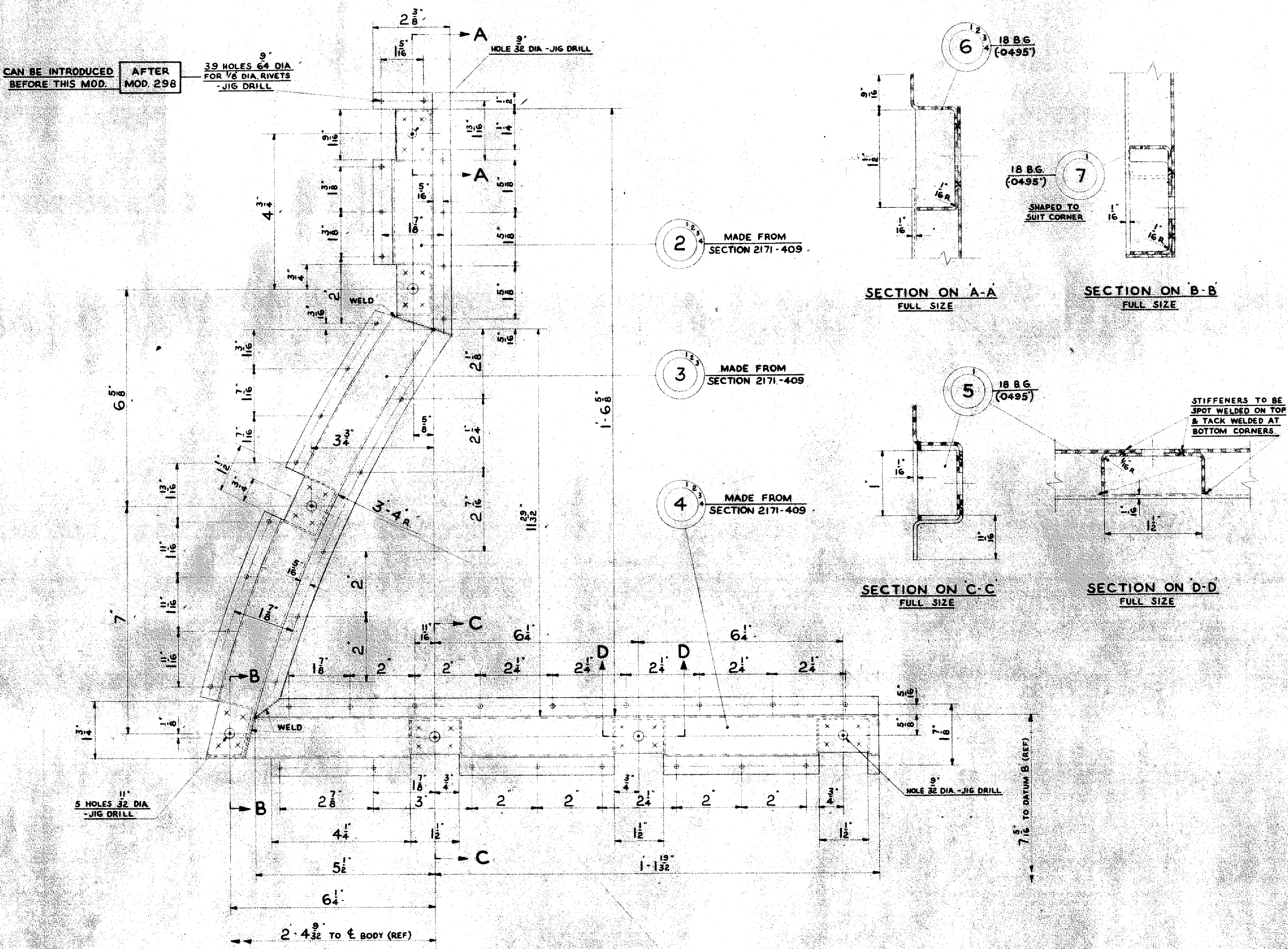


DRAWING NOT TO BE SCALED

MOD. NO.	AFTER	BEFORE	PART NO.	DESCRIPTION	LIMITS TO NEWELL STANDARDS		DIMENSIONS WITHOUT LIMITS TO BE IN ACCORDANCE WITH L.T.E. DATA SHEET D.S.E.	
					B FOR HOLES	P FOR RT	X FOR DRIVING RT	Y FOR
			RT 019 E1	SUPPORT BRACKET ASSY - N/S WING STRUCTURE				
			RT 019 E2	BRACKET - TOP				
			RT 019 E3	BRACKET - CENTRE				
			RT 019 E4	BRACKET - BOTTOM				
			RT 019 E5	STIFFENER				
			RT 019 E6	STIFFENER - TOP				
			RT 019 E7	STIFFENER - CORNER				



CAN BE INTRODUCED BEFORE THIS MOD. AFTER MOD. 298

39 HOLES 6/4 DIA FOR 1/8 DIA RIVETS - JIG DRILL

9" HOLE 3/2 DIA - JIG DRILL

5 HOLES 11" DIA - JIG DRILL

9" HOLE 3/2 DIA - JIG DRILL

THIS DRAWING IS NOT REQUIRED WHEN ALT ADV NO BE 216 IS EMBODIED.

INTERCHANGEABLE WITH BE 17278

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ISSUE NO. 100

PROCESS SPECIFICATION	TITLE	PART NO.
PT.6	SUPPORT BRACKET ASSY - N/S WING STRUCTURE	RT.019.E1

RT.019.E1	RT.314.E1	RT.314.E1	RT.314.E1	RT.314.E1	RT.314.E1
TYPE	ASS'D. ON	TYPE	ASS'D. ON	TYPE	ASS'D. ON
ISSUE NO.	6	7	8	9	10
MOD. NO.	1A	236	236	236	236
DATE	14.9.51	14.9.51	14.9.51	14.9.51	14.9.51
DRAWN	1/2	1/2	1/2	1/2	1/2
CHECKED	1/2	1/2	1/2	1/2	1/2
PASSED	1/2	1/2	1/2	1/2	1/2
ISSUE NO.	65	66	67	68	69
MOD. NO.					
DATE					
DRAWN					
CHECKED					
PASSED					

DEPARTMENT OF THE CHIEF MECHANICAL ENGINEER (ROAD SERVICES)  
L.T.E. CHISWICK WORKS, LONDON, W.4.