

7'-4" LINE

DATUM E

DATUM D

DATUM C

DATUM B

SECTIONAL VIEW ON LINE A-A

7'-4" LINE

B

RT 004 C.5

RT 004 C.4

RT 004 C.3

RT 004 C.2

RT 003 C.9

RT 004 C.8

RT 003 C.7

RT 020 C.1

STRESS PANEL

DETAIL 'Y' BEFORE MOD. B

SS 39-11

SS 85-32

SS 135-32

3" x 8" CSK HD

SUB-ASSEMBLY WHEEL ARCH STRUCTURE

TOP OF FLOOR

WHEEL ARCH

CL OF AXLE

NOTE: BOLTS CONNECTING WHEEL ARCH STRUCTURE TO PILLARS & BOTTOM FRAME TO BE INSERTED BEFORE ADJACENT TIMBER PACKINGS ARE BOLTED TO WHEEL ARCH ANGLE.

RT 020 C.1 SUB-ASSEMBLY OF PILLARS WAIST CHANNELS & GUSSETS.

SS 75-129

SS 134-1

SS 135-31

SPECIAL BOLT THRO' SEAT FIXING PLATE FAR SIDE

SS 134-1 2 REQ

SS 75-131

CL OF BULKHEAD PILLAR

[illegible]

SECTION ON LINE F-F
FOR TIMBER FILLET & CORNER
BLOCK FIXING

SECTION ON LINE E-E
FOR TIMBER FILLET & WAISTRAIL
BLOCK FIXING

SECTION ON LINE D-D
FOR TIMBER FILLET & WAISTRAIL
BLOCK FIXING


SECTION ON LINE C-C
FOR TIMBER FILLET & WAISTRAIL
BLOCK FIXING

BEFORE MOD. 18.

AFTER MOD. 18.

DETAIL 'Y'
SHOWING FIXING OF PART No. RT.004C.6.

AFTER MOD. 18.

LAYOUT	 NORTH J. JACKSON ALL OVER REVISIONS G. GROUND	ALL OVER REVISIONS B. BROWN F. FOSTER			ALL OVER REVISIONS J. JACKSON F. FOSTER			ALL OVER REVISIONS J. JACKSON F. FOSTER		
		PART NO.			DESCRIPTION			MFT. SPEC.		
RT. 004 C 1		SIDE FRAME STRUCTURE L/S O/S								
RT. 020 C 1		SUB ASSEMBLY OF PILLARS E/C								
RT. 022 C 1		SUB ASSEMBLY W.A. STRUCTURE								
RT. 004 C 2		TIMBER FILLET M2.8BAY								
RT. 004 C 3		TIMBER FILLET M2.8BAY								
RT. 004 C 4		TIMBER FILLET M3.4BAY								
RT. 004 C 5		TIMBER FILLET M4.8BAY								
RT. 004 C 6		TIMBER FILLET STRESS PAN BAY								
RT. 003 C 7		WALSTRAIL BLOCKS BAYS 1-2.8.3								
RT. 003 C 8		WALSTRAIL BLOCK M2.8BAY								
RT. 003 C 9		WALSTRAIL BLOCKS M4.8BAY								
RT. 004 C 10		CORNER BLOCK STRESS PAN BAY								

[illegible]This is a scan of a single sheet of white, lined notebook paper. The paper features horizontal blue or grey ruling lines spaced evenly down its length. A single vertical line runs parallel to the left edge, creating a narrow margin. There are no markings, text, or drawings on the page.This is a scan of a single sheet of white, lined notebook paper. The paper features horizontal blue or grey ruling lines spaced evenly down its length. A single vertical line runs parallel to the left edge, creating a narrow margin. The paper appears slightly aged or off-white. There are some faint, dark smudges and marks scattered across the surface, particularly near the top and bottom edges, which might be ink bleed-through from another page or simply dust on the scanner glass. No handwriting or printed text is visible on the page.[illegible]

TYPE	ASS'D ON	TYPE	ASS'D ON	TYPE	ASS'D ON
BRUN	2	3	5	6	
ALTIMO	Mod	Mod	MOD	18	2
DATE	17 11 45	21 7 46	5 46	8 2 47	11 8 0 8 5 8
DEBANY	C.L		775	2 39	15
CHECKER				62	15
PASSED					
NOTE					

ALTN. NO.					
DATE					
DRAWING					
OUTSHEET					
PASSED					

DEPARTMENT OF THE CHIEF MECHANICAL ENGINEER & ROAD SERVICES
 L.P.T.B. CHISWICK WORKS, LONDON. W.4

TITLE	PART. NO.
5 - FRAME STRUCTURE LOWER SALOON - O/S	RT00401

ALL PARTS MUST BE KEPT IN ORIGINAL
 DATE OF ISSUE, NAME OF ISSUING
 OFFICE

[illegible]

PROCESS SPECIFICATION

TITLE	PART NO
SEMI-TRAILER STRUCTURE LOWER SALOON - O/S	RT.004C1
ALL PARTS MUST BE IDENTIFIED BY PART NO. DATE: 11/11/81 BY: A. H. K. T. 11/11/81	