

DRAWING NOT TO BE SCALED

KEEP FLANGES OF OLD  
AND NEW ANGLES IN LINE.

PROJECTING FLANGE OF  
EXISTING SUPPORT ANGLE  
TO BE CUT BACK AS SHOW

E  
BODY

**COWI**

HOLES NO 11 DRILL (191" DIA)  
ILLED THROUGH FROM REINFORCING  
ATE, FOR TUCKER POP RIVETS

**EXISTING SUPPORT BRACKET  
TO BE CUT BACK AS SHOWN**

09

N.S.

THESE THREE RIVETS TO BE  
RIVETED FLUSH THIS SIDE

**TERMINAL BLOCK PACKING  
RECESSED TO CLEAR PLATE**

4 HOLES 1 $\frac{1}{8}$ " DIA DRILLED  
ON ASSEMBLY

30 HOLES NO 11 DRILL (.191" DIA)  
DRILLED THROUGH FROM REINFOR-  
CING PLATE FOR SOLID RIVETS

EXISTING 16 DIA RIVETS TO  
BE REMOVED AND RE-RIVETTED  
TO REPAIR PLATE ON ASSY.

HOLE 32 DIA  
RILLED ON ASSY

THIS RIVET TO BE  
FLUSH THIS SIDE

S  
11

RT  
002E  
20

RT  
002E  
22

RT  
002E  
23

RT  
002E  
24

**WELD ALL  
ROUND EDGES  
OF FLANGES**

SECTION A-A  
FULL SIZE

**SECTION G-G**  
**FULL SIZE**

**SECTION H-H** **SECTION J-J**

**SECTION K-K**  
**ULL SIZE**

RT 3

THIS DRAWING IS NOT REQUIRED WHEN  
ALT ADV N<sup>o</sup> BE 216 IS EMBODIED.

NO. BEFORE	H MACHINED ALL OVER S MACHINED G GROUND	LIMITS TO NEWALL STANDARDS		DIMENSIONS WITHOUT LIMITS TO BE IN ACCORDANCE WITH L.T.E. DATA SHEET D.S.L.	
		B FOR HOLES P PULL RT X RUNNING RT F FORCE RT D DRIVING RT Y			
PART NO.	DESCRIPTION	MIL.	SPEC.	No. PER ASSY	
RT 003 E1 <sup>SHEET SIX</sup>	FRONT BULKHEAD STRUCTURE				
RT 003 E55	PACKING PIECE	*		1	
RT 440 E1	REINFORCING PLATE SUB-ASSY	*		1	
S.S. 114-3	3/16" DIA X 1/2" SNAP HEAD RIVET	M.S.		AS REQD	
S.S. 114-191	" " 9/16" " " "	M.S.		" "	
S.S. 112-63	" " 1/2" C'SK " "	M.S.		" "	
TLP/D/BS/630	3/16" DIA TUCKER POP RIVET	HONEL		12	
TLP/D/BS/639	" " " " "	"		15	
TLP/D/BS/650	" " " " "	"		10	
S.S. 134-1	3/16" PLAIN WASHERS	STEEL		4	

- SEE SEPARATE DRAWING

5.5.  
13-1-1

**INTER RAIL PACKING BLOCKS TO BE  
RECESSED TO CLEAR RIVET HEADS**

A technical diagram showing a cross-section of a concrete foundation. The foundation has two levels: a lower rectangular base and an upper stepped section. A vertical column of rebar cages is positioned in the center of the stepped section. The cages are labeled with the letters 'R' at the top, followed by 'OO' and '2'. The stepped nature of the foundation allows for a wider base and a narrower top, which is supported by the central rebar column.

# PROCESS SPECIFICATION

**DATA SHEET NO 10 (JOINTS) FOR  
EFFECTIVE TREATMENT DURING ASSY**

TITLE	PART No.
FRONT BULKHEAD STRUCTURE WITH BOTTOM REINFORCING PLATE	RT 003 E1

ADVICE BE159  
SHEET 2 OF 2  
SECTION 15 -  
FLANGE DELE-  
TION FLANGE DELE-  
TION GUSSETS  
SPEC "SEE  
SECTION 15  
DELETED, AND NOTE RE-  
LATED, IN THIS  
SECTION."