DRAWING NOT TO BE SCALED

ALTERATIONS UNDER ISSUE 8 CAN BE INTRODUCED BEFORE MOD. 11.

END OF 2 x R ON RAIL

2-HOLES 64 DIA JIG DRILL

2-HOLES 64 DIA JIG DRILL

2-HOLES 64 DIA JIG DRILL

3-HOLES, CSK. OTHER SIDE FOR No 8 W SCREWS

2 HOLES CSK. OTHER SIDE FOR No 8 WOODSCREWS

2-HOLES 64 DIA JIG DRILL

2-HOLES 8 DIA JIG DRILL

DATUM E

DATUM C

FLANGED HOLE INTRODUCED WITH MOD. 11.

8 RECESS EACH END

3-10 TRUE TIMBER

4-14 TRUE TIMBER

3/4 CORNER BLOCKS

DETAIL 'B' BEFORE MOD. 39

DETAIL 'B' AFTER MOD 39

AFTER MOD. 39

BEFORE MOD. 39

LAMP BLOCK REQD FOR BEFORE MOD. 34 FOR AFTER MOD. 34 SEE SCRAP VIEW ON SHEET 1.

SECTION T-T HALF FULL SIZE

SECTION M.M. DUCT SIZE

AFTER MOD. 39.

SECTION M-M FULL SIZE

BEFORE MOD. 39.

SECTION L-L FULL SIZE

SECTION N-N FULL SIZE

SECTION O-O FULL SIZE

SECTION P-P FULL SIZE

SECTION R-R FULL SIZE AFTER MOD 137

SECTION S-S FULL SIZE AFTER MOD 137

PIN & GLUE PACKING TO PART 35.

LAYOUT FOR SCREEN PILLARS.

BEVEL ON MOULDING RAIL RUNS OUT ON THIS LINE.

FRONT CONTOUR DATUM.

ANGLE BETWEEN INSIDE PILLAR AND WAIST RAIL

STRAIGHT.

SHAPE OF TREADPLATE AFTER MOD. 174.

DETAIL 'D' AFTER MOD 271

2-HOLES 64 DIA JIG DRILL

RECESS 16 DIA x 4 DEEP, CENTRE 16 UP FROM BOTTOM OF RAIL.

RAIL 1" THICK FORWARD OF THIS LINE

DETAIL 'D' BEFORE MOD 271

END OF 8 x 32 BOXING.

6-HOLES 32 DIA - IN LINE JIG DRILL.

DETAILS OF TOP RAILS

RECESS 32 DEEP FROM BOTTOM OF RAIL.

BRACKET DELETED ON INTRODUCTION OF MOD. 39

DETAIL C BEFORE MOD 100.

BULKHEAD DOWEL.

℄ BODY.

VIEW AT TOP OF No. SCREEN PILLAR HALF FULL SIZE.

DETAIL C AFTER MOD. 100

SECTION K-K FULL SIZE.

GRAIN HOLE GROOVE FULL LENGTH OF SLIDE & RUNOUT AT ENDS

SECTION J-J FULL SIZE.

SECTION H-H FULL SIZE.

DATUM E

PART No.	DESCRIPTION	MTL.	SPEC.	NUMBER REQ'D

TYPE	ASS'D. ON	TYPE	ASS'D. ON	TYPE	ASS'D. ON
ISSUE No.	8	10	11	12	23
MOD. No.	100	39	100 (A)	137	170
DATE	8-10-58	3-10-61	11-12-61	1-8-62	1-10-62
DRAWN	S.S.	S.S.G.	A.J.	S.L.	W.J.
CHECKED	S.F.		S.F.		S.F.
PASSED					
ISSUE No.	18	19	20	21	22
MOD. No.	300	174	174	174	174
DATE	2-2-66	11-12-63	11-12-63	11-12-63	11-12-63
DRAWN	R.G.	A.J.	A.J.	A.J.	A.J.
CHECKED	A.J.	S.F.	S.F.	S.F.	S.F.
PASSED					

DEPARTMENT OF THE CHIEF MECHANICAL ENGINEER (ROAD SERVICES)
S.T.E. CHISWICK WORKS, LONDON, W.8.

PROCESS SPECIFICATION

PT. 3: ALL TIMBER DETAILS BEFORE ASSY. EXCEPT DETAILS 19, 20, 35 & 38 (MOD. 174) & PT. 3A.
SEE DATA SHEET 'N' FOR PROCESS DURING ASSEMBLY.

TITLE: CAB STRUCTURE ASSY.

PART No. PT 002 01