DRAWING NOT TO BE SCALED

SECTION BB

SECTION CC

SECTION DD.

SECTION EE.

SECTION FF.

SECTION GG.
FULL SIZE.

SECTION HH.
BEFORE ADV BA437

SECTION JJ.
BEFORE ADV BA437

SECTION KK.

SECTION AA
1" / 4 FULL SIZE.

TYPICAL FIXING OF SLAT
SECTION No. 2174/4.

TYPICAL FIXING OF SLAT
SECTION No. 2174/6.

TYPICAL FIXING OF SLAT
SECTION No. 2174/5.

TYPICAL FIXING OF SLAT
SECTION No. 2174/9.

TYPICAL FIXING OF EDGING

TYPICAL FIXING OF FILLET
SECTION No. 2174/31.

TYPICAL FIXING OF EDGING
SECTION No. 2174/8.

NOTE:- HOLES FOR 1/2" GANGWAY LANDING SLATS ETC TO BE COUNTERBORED 1/16" BELOW TOP SURFACE AS SHOWN.
HOLES FOR 3/32" SECTIONS TO BE COUNTERBORED 3/32" BELOW TOP SURFACE AS SHOWN.
STANDARD 5" DRILLING PITCH TO BE USED WHEREVER POSSIBLE.
CORK TILES TO BE CEMENTED IN POSITION BY AN APPROVED ADHESIVE.

NOTE:- SHAPED TILES, SLATS & EDGING FILLETS NOT DETAILED ON THIS OR SEPARATE DRAWINGS ARE TO BE DETERMINED FROM PATTERNS MADE BY CONTRACTORS ON THEIR FIRST PRODUCTION BODY.

SEE SK.3342 C SHTS 1 & 2 FOR FITTING THREADPLATE TO COVING & CHAIR SLATS AFTER A/A BA. 261.

DRG RT.002.8.1 SHEET 2 NOW CANCELLED.

FOR AFTER ADVICE BA 364 SEE SHEET 4

BEFORE ADV BA 364

AFTER ADV BA 364

FOR MAINTENANCE INSTRUCTIONS ONLY SEE SHEET 3 — AFTER ADV BA 164

R.T.3. ONLY.
R.T. 3/1 & SUBS

PORT ROYAL BODIES ONLY

BEFORE	AFTER	PART Nº	DESCRIPTION	MATERIAL	WORKS
		RT.002.B51			
		RT001B2	CORK TILE 1'-5"+1-0"x1/4"	⊗	3/7
BA 437	BA 437	RT.001.B61	CORK TILE 1'-5"x1'-0"x 1/4"	⊗	3/7
		RT.002.B2	" 1'-5"x1'-0"x 1/4"	⊗	3/7
		RT.002.B3	" 1'-5"x10"x 1/4"	⊗	3/7
		RT.002.B4	" 1'-5"x5"x1/4"	⊗	3/7
		RT.002.B5	" 1'-5"x7"1/2"x 1/4"	⊗	3/7
		RT.002.B6	" 5"1/2"x4"1/2"x 1/4"	⊗	3/7
		RT.002.B7	" 4"1/2"x4"1/2"x 1/4"	⊗	3/7
		RT.002.B8	" 3"x4"x 1/4"	⊗	3/7
		RT.002.B11	SLAT 1'-10"x2"	⊗	3/7
		RT.002.B12	" 1'-10"x2"	⊗	3/7
		RT.002.B13	" 5'-5"	⊗	3/7
		RT.002.B14	" 4'-4"	⊗	3/7
BA 437	BA 437	RT.002.B15	" 3'-4 11/16"	⊗	3/7
		RT.002.B16	" 3'-3 11/16"	⊗	3/7
BA 437	BA 437	RT.002.B17	" 2'-4"	⊗	3/7
BA 437	BA 437	RT.002.B18	" 2'-4 1/16"	⊗	3/7
BA 437	BA 437	RT 002.B15	" 3'-4 11/16"	⊗	3/7
BA 437	BA 437	RT.00 2.820	SLAT 3'-6 1/16"	⊗	3/7
BA 437	BA 437	RT.00 2.821	" 2'-10 5/16"	⊗	3/7
BA 437	BA 437	RT.00 2.822	" 3'-7 7/16"	⊗	3/7
		RT.00 2.823	" 9'-5"	⊗	3/7
		RT.00 2.824	" 4'-0"	⊗	3/7
		RT.00 2.825	" 3'-9 11/16"	⊗	3/7
BA 437	BA 437	RT.002.826	" 7'-8 7/16"	⊗	3/7
BA 437	BA 437	RT.002.827	" 2'-4"	⊗	3/7
		RT.002.832	EDGING FILLET 2'-0 1/2"	⊗	3/7
		RT.002.836	" 3'-1 13/16"	⊗	3/7
BA 437	BA 437	RT.002.837	SLAT 2'-1 5/16"	⊗	3/7
		RT.002.838	SLAT 9 5/16"	⊗	3/7
		RT.002.839	EDGING FILLET 2'-1 1/4"	⊗	3/7
		RT.002.840	" 2'-4"	⊗	3/7
		RT.002.841	" 5"	⊗	3/7
		RT.002.845	" 2'-11"	⊗	3/7
		RT.002.846	" 11"	⊗	3/7
		RT.002.847	"	⊗	3/7
		RT.002.848	" 11'-5 7/16"	⊗	3/7
		RT.002.851	" 11'-11 1/2"	⊗	3/7
		RT.002.852	SLAT 9'-9"	⊗	3/7
		RT.002.853	EDGING FILLET N/S FRONT	⊗	3/7
		RT.002.854	" O/S FRONT	⊗	3/7
NOT FOR CORE RT1/3		RT.002.857	SLAT 2'-5 7/16"	⊗	3/7
		RT.002.858	" 2'-7 7/16"	⊗	3/7
		RT.002.859	EDGING FILLET 11'-11 1/2"	⊗	3/7
		RT.002.860	CORNER FILLET N/S	⊗	3/7
		RT.002.861	" O/S	⊗	3/7
		RT.002.862	EDGING FILLET 1'-3 7/16"	⊗	3/7
		RT.002.863	REAR EDGING BOARD LONG	⊗	3/7
		RT.002.864	" SHORT	⊗	3/7
BA 437	BA 437	RT.002.865	EDGING FILLET 1'-3 7/16"	⊗	3/7
		RT.002.867	" 1'-3 7/8"	⊗	3/7
		RT.002.868	" 3'-11"	⊗	3/7
BA 437	BA 437	RT.002.872	" 7'-5 7/16"	⊗	3/7
		RT.002.873	SLAT 9'-3 3/16"	⊗	3/7
BA 437	BA 437	RT.002.875	EDGING FILLET 6'-7 5/16"	⊗	3/7
BA 437	BA 437	RT.002.876	" 6'-4 1/16"	⊗	3/7
		RT.002.879	SLAT	⊗	3/7
		RT.002.880	EDGING FILLET 6'-7 5/16"	⊗	3/7
BA 437	BA 437	RT.002.B21	" 2'-0 1/16"	⊗	3/7
		SR.003.22	SERIAL Nº PLATE	⊗	3/7
		SS 345-157	CSK WOODSCREWS Nº6 x 3/4 LG		NS 1/20
		SS 345-158	" Nº6x1" LG		NS 1/20
		SS 345-159	" Nº8x1 1/4" LG		NS 1/20
		SS 345-170	" Nº10x 1" LG		NS 1/20
105 132		RT.002.B31	SLAT 7/8 + RT3/1 ONLY	⊗	3/7
105 132		RT.002.B32	SLAT 7/8 + RT3/1 ONLY	⊗	3/7
		RT.002.883	SLAT 1'-10 15/16" LONG	△	3/7
		RT.002.884	SLAT 1'-3 7/8" "		3/7
		RT.002.885	SLAT 1'-3 3/4" "		3/7
		RT.002.886	SLAT 3'-1 7/8" "		3/7
		RT.002.887	SLAT 3'-3 7/8" "		3/7
		RT.002.888	SLAT 3'-4 5/8" "		3/7
BA 437	BA 437	RT.002.889	SLAT 7'-3 3/8" "	□	3/7
BA 437	BA 437	RT.002.890	SLAT 2'-0" "	△	3/7
BA 437	BA 437	RT.002.891	SLAT 3'-11" "	△	3/7
BA 437	BA 437	RT.002.B90	SLAT 1'-0 3/8" "	△	3/7
BA 437	BA 437	RT 002.B72	CORK TILE 1'-5 1/16" x 1/4"	⊗	3/7
BA 437	BA 437	RT 002.B93	SLAT 5'-7 1/16"	⊗	3/7
BA 437	BA 437	RT 002.B94	" 5'-2 5/16"	⊗	3/7
BA 437	BA 437	RT 002.B75	" 1'-6 7/8"	⊗	3/7
BA 437	BA 437	RT 002.B76	" 1'-10 15/16"	⊗	3/7

R.T.3. ONLY.	R.T.002.B.1.						
TYPE	ASS'D. ON	TYPE	ASS'D. ON	TYPE	ASS'D. ON	TYPE	ASS'D. ON
ISSUE NO	2.2.1	2.8	3.0.1	3.1	3.2	3.3	3.4
MOD. NO	-	BC.7172	4/364	BA364	BA364	BA364	BA437
DATE	10/65	9-11-65	6-7-66	20-1-67	17-3-67	5-5-67	8-8-67
DRAWN	J.S.C.	E.B.	M.K.P.	M.K.P.	J.S.C.	J.S.C.	J.S.C.
CHECKED							
PASSED							
ISSUE NO							
MOD. NO							
DATE							
DRAWN							
CHECKED							
PASSED							

Ⓢ - SEE SEPARATE DRAWING
⊘ - WORK TO PATTERN
△ - ALSO USED ON FG 74/1
□ - ALSO USED ON B67/55

REPAIR SCHEMES AFFECTING THIS ASSY.
60.37
91.27

DEPARTMENT OF THE CHIEF MECHANICAL ENGINEER (ROAD SERVICES)
L.T.E. CHISWICK WORKS, LONDON, W.4

PROCESS SPECIFICATION

TITLE — PART No

INTER ROOF WITH FLOOR COVERING — R.T.002.B.1

SHEET 1 OF 4 SHEETS

ALL RIGHTS RESERVED BY LONDON TRANSPORT BOARD

NO.	DATE	AUTH.	DETAILS
1	10/65	BC.7172	ISSUE 2.2.1 FOR PRINTING
2	11-11-65	4/364	ISSUE 2.8 FOR PRINTING
3	6-7-66	BA364	ISSUE 3.0.1 FOR PRINTING
4	20-1-67	BA364	ISSUE 3.1 FOR PRINTING
5	17-3-67	BA364	ISSUE 3.2 FOR PRINTING
6	5-5-67	BA364	ISSUE 3.3 FOR PRINTING
7	8-8-67	BA437	ISSUE 3.4 FOR PRINTING

ISSUE 3.3 FOR EARLY PRINTING
ISSUE 3.4 FOR PRINTING
BEFORE ADV BA 437 ADDED
AFTER ADV ON DRG
RT.002.B72, B73, B74, B75, B76, B79, B80, B21 & SR.003.22 ADDED
ALSO FOR STOCKBRIDGE
ISSUE 3.4 FOR PRINTING